

Description

Polypropylene PPH 4070 is homopolymer with a Melt Flow Index of 3 g/10 min.

Polypropylene PPH 4070 has been designed for the production of BOPP film with the tenter frame process and for the production of cast film. The product offers an excellent processability and allows the production of oriented films with a high modulus. Polypropylene PPH 4070 is suitable for metallizable films.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	3
Mechanical properties			
Tensile Strength at Yield	ISO 527-2	MPa	37
Elongation at Yield	ISO 527-2	%	8
Tensile modulus	ISO 527-2	MPa	1800
Flexural modulus	ISO 178	MPa	1700
Izod Impact Strength (notched) at 23°C	ISO 180	kJ/m ²	5
Charpy Impact Strength (notched) at 23°C	ISO 179	kJ/m ²	6
Hardness Rockwell - R-scale	ISO 2039-2		94
Thermal properties			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			90
10N-50°C per hour			152
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			58
0.45 MPa - 120°C per hour			106
Other physical properties			
Density	ISO 1183	g/cm ³	0.905
Bulk Density	ISO 1183	g/cm ³	0.525

